## PRE-ASSEMBLED FITTING FOR POLYETHYLENE PIPE

## Application

The pre-assembled fittings te-sa Art. 216T for synthetic pipes made of polyethylene, polypropylene and polybutylene, have been developed and built to make easy, quick and safe the connections to distribution manifolds, wall fittings and radiator valves. In these fittings the pipe retaining ring is pre-assembled on the adaptor nut, and allow to have only two components to manage, instead of the three that normally have the traditional fittings. The nut with 27 mm hexagon facilitates the assembly of the fitting
 especially where the maneuver space available for wrenches is limited.
With fittings 216T the pipes connection is faster, strong, and facilitated compared to the usual fittings in three pieces.

## Assembly



Cut the pipe with a shear cleanly and perpendicularly to its axis


Insert completely the body of the fitting into the pipe exerting an enough pressure


Insert the nut with pre-assembled retaining ring on the pipe to connect


Manually screw the nut to the connection and tighten it by using an open polygonal wrench for hexagon 27 mm

## Technical Data

- Maximum pressure 16 bar
- Maximum temperature $90^{\circ} \mathrm{C}$
- Maximum percentage of glycol $30 \%$
- Suitable for use in heating systems and drinking water distribution systems
- Seal O-ring made of EPDM
- Suggested assembly torque $30 \div 40 \mathrm{Nm}$
- Nut connection 3/4" Eurocone
- Assembly with wrench hexagon 27 mm
- Nut chrome plated made of brass CW617N UNIEN12165
- Fitting body made of brass CW614N UNI-EN12164
- Retaining ring made of brass CW614N UNI-EN12164
- Supplied in pair packaged into protection plastic bag


## Dimensions

| Part Number | Pipe |  |
| :---: | :---: | :---: |
| $216 \mathrm{~T}-14020$ | $14 \times 2$ |  |
| $216 \mathrm{~T}-15015$ | $15 \times 1,5$ |  |
| $216 \mathrm{~T}-16015$ | $16 \times 1,5$ |  |
| $216 \mathrm{~T}-16020$ | $16 \times 2$ |  |
| $216 \mathrm{~T}-16022$ | $16 \times 2,2$ |  |
| $216 \mathrm{~T}-17020$ | $17 \times 2$ |  |
| $216 \mathrm{~T}-18020$ | $18 \times 2$ |  |
| $216 \mathrm{~T}-18025$ | $18 \times 2,5$ |  |
| $216 \mathrm{~T}-20020$ | $20 \times 2$ |  |
| $216 \mathrm{~T}-20025$ | $20 \times 2,5$ |  |


| Art. | A | B | C |
| :---: | :---: | :---: | :---: |
| $216 \mathrm{~T}-14020$ | $3 / 4^{\prime \prime}$ | $\varnothing 14,3$ | $\varnothing 9,7$ |
| $216 \mathrm{~T}-15015$ | $3 / 4^{\prime \prime}$ | $\varnothing 15,3$ | $\varnothing 11,7$ |
| $216 \mathrm{~T}-16015$ | $3 / 4^{\prime \prime}$ | $\varnothing 16,3$ | $\varnothing 12,7$ |
| $216 \mathrm{~T}-16020$ | $3 / 4^{\prime \prime}$ | $\varnothing 16,3$ | $\varnothing 11,7$ |
| $216 \mathrm{~T}-16022$ | $3 / 4^{\prime \prime}$ | $\varnothing 16,3$ | $\varnothing 11,3$ |
| $216 \mathrm{~T}-17020$ | $3 / 4^{\prime \prime}$ | $\varnothing 17,3$ | $\varnothing 12,7$ |
| $216 \mathrm{~T}-18020$ | $3 / 4^{\prime \prime}$ | $\varnothing 18,3$ | $\varnothing 13,7$ |
| $216 \mathrm{~T}-18025$ | $3 / 4^{\prime \prime}$ | $\varnothing 18,3$ | $\varnothing 12,7$ |
| $216 \mathrm{~T}-20020$ | $3 / 4^{\prime \prime}$ | $\varnothing 20,3$ | $\varnothing 15,7$ |
| $216 \mathrm{~T}-20025$ | $3 / 4 "$ | $\varnothing 20,3$ | $\varnothing 14,7$ |

